

# Unilever Hungary

FOOD INDUSTRY | HUNGARY 2009



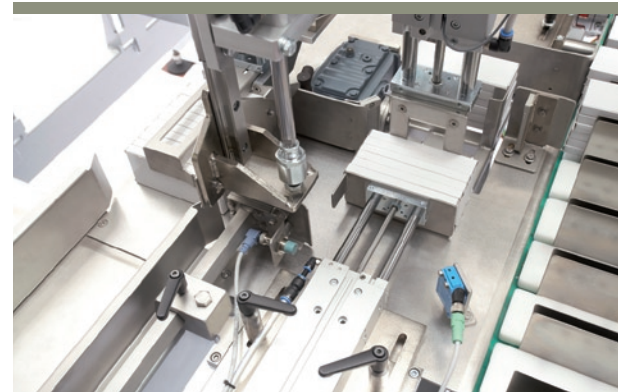
- VP 452 tray-lid case packer
- Packs folding boxes of bouillon cubes in trays with U-lids
- Double lane product infeed
- Fast and easy machine changeovers to other formats

REFERENCE



To pack folding boxes of bouillon cubes at the production facility in Rösztke, Hungary, Unilever Hungary installed 2 Meypack VP 452 case packers, each equipped with a dual lane infeed and two independently operating paddle chain systems. The folding boxes are packed in various formations into trays with U-lids. During this process, the products are fed into the machine lying flat in two lanes and transported by two paddle chains respectively, one for each lane. Depending upon the selected formation, the products are stacked in groups of up to six packs. Then, the desired formation is pushed out of the paddle chain into a waiting position from where it is transferred by a second cross pusher under a lid blank. The formation is then lifted up under the blank, which is then folded around the product formation. A third lateral push places the formation with lid onto a tray. The complete bundle, including the tray blank, is lowered, causing the tray blank to fold. Finally, the tray is glued and pressed.

In the Hungarian village of Rösztke, Unilever Hungary produces food products for 17 European countries, with Hungary, Austria, Poland and Czech Republic at the top of the list. The production facility in Rösztke is located south of Budapest, near the Romanian border.



Cross push out of the paddle chain



Positioning above the tray blank

